



Dart Aerospace Ltd.
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D5500-041
Job Sheet 196937



Part No: D5500-041

Job Qty: 3 pcs

Part Name: Body, Upper Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/25/19

Job Tracking No:

Due Date: 7/5/19

Created By: Kimberley Guerin

Type: SOLD

Description:

Note: D5500 REV.A IPP REV:A 17.08.15 NEW ISSUE DD VERF:DP IPP REV:B 17.11.30 AS PER DWG REV.A8 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	3 pcs	7/5/19	7/5/19	0.00	1.30	Small Fab - 1		19-7-29
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	3 pcs	7/5/19	7/5/19	0.00	0.00	QC 5 - 10		19/7/27
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-1 - Stock - B4B	3 pcs	7/5/19	7/5/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		



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Container No: S201338



Part: D5500-041

Job No: 196937

Serial No/Batch: S201338

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 07/29/19

				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	• AG 19-7-29
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - SA	3 pcs	7/5/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 110 - (Small Fab) ASSEMBLE AS PER DWG AND APPLY RTV TO ALL FAYING SURFACES RTV 598 Descriptions: BATCH: _____ 120 - (QC5- Inspect part completeness to step on W/O) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)					
Master Unit No. 04112 (0.2)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D5500-1	Body, Upper Cutter	3 pcs (1 ea) ✓	110-Small Fab - 1	5197495 ✓	
D5504-1	Blade	6 pcs (2 ea) ✓	110-Small Fab - 1	5194922 ✓	
MS21042L08	Nut	12 Ea (4 ea) ✓	110-Small Fab - 1	5193124 ✓	
MS27039-08-19	Screw	12 Ea (4 ea) ✓	110-Small Fab - 1	5193128 ✓	
NAS1149FN832P	Washer (AN960-8)	24 Ea (8 ea) ✓	110-Small Fab - 1	5167594 ✓	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-Small Fab - 1	D5500-1	3	3	0	
	D5504-1	6	17	0	
	MS21042L08	12	677	0	
	MS27039-08-19	12	483	0	
	NAS1149FN832P	24	1,832	0	
Part Specifications					
Specifications could not be found.					